

Amendments to the Specification:

Please insert the following header and paragraph at the top of the first page immediately after the title:

Cross-Reference to Related Applications

This is the national phase of PCT Application No. PCT/EP2004/007730 filed July 13, 2004, which in turn claims priority to German Patent Application No. 10336554.0 filed August 5, 2003, and also claims priority to German Patent Application No. 102004012771.9 filed March 15, 2004, the entire disclosures of each of which are hereby incorporated by reference into the present application for all purposes.

Please replace the abstract with the following amended abstract:

In a process for bending workpieces[[(1)]], particularly pipes, wires, bars, semi-finished products, sheet metal or the like, with at least one bending device[[(6)]], at least one robot[[(3)]] is to pick up the workpiece[[(1)]] to be shaped and feeds it to the at least one bending device[[(6)]] for shaping, in particular bending.